



# Basic Measurement Science Resource List for Engineers

## General

- International Vocabulary of Metrology (VIM)  
<http://www.bipm.org/en/publications/guides/vim.html>
- International Vocabulary of Terms in Legal Metrology (VIML)  
[http://www.oiml.org/en/publications/vocabularies/publication\\_view?p\\_type=4&p\\_status=1](http://www.oiml.org/en/publications/vocabularies/publication_view?p_type=4&p_status=1)
- EURAMET – Metrology in Short  
<http://www.euramet.org/index.php?id=mis>
- NPL – Beginner’s Guide to Measurement  
<http://www.npl.co.uk/publications/beginners-guide-to-measurement/>
- NPL – Beginner’s Guide to Measurement in Mechanical Engineering  
<http://www.npl.co.uk/publications/guides/beginners-guide-to-measurement-in-mechanical-engineering>

## Units and Symbols

- SI Brochure  
[http://www.bipm.org/en/si/si\\_brochure/](http://www.bipm.org/en/si/si_brochure/)
- NIST SP 330 – The International System of Units (SI)  
<http://www.nist.gov/pml/pubs/sp330/>
- NIST SP 811 – The NIST Guide for the use of the International System of Units (SI)  
<http://www.nist.gov/pml/pubs/sp811/>
- How Many? A Dictionary of Units  
<http://www.unc.edu/~rowlett/units/>

## Metrological Traceability and Uncertainty

- BIPM – What is Traceability  
<http://www.bipm.org/en/bipm/calibrations/traceability.html>
- Eurachem/CITAC guide: Quantifying Uncertainty in Analytical Measurement, Third edition, (2012)  
<http://www.eurachem.org/index.php/publications/guides/quam>
- NIST Traceability Policy  
[http://www.nist.gov/traceability/nist\\_traceability\\_policy\\_external.cfm](http://www.nist.gov/traceability/nist_traceability_policy_external.cfm)
- Guide to the Expression of Uncertainty in Measurement (GUM)  
<http://www.bipm.org/en/publications/guides/gum.html>
- NIST TN 1297 – Guidelines for Expressing Uncertainty  
<http://physics.nist.gov/Pubs/guidelines/TN1297/tn1297s.pdf>
- NPL – Good Practice Guide No. 11 – A Beginner’s Guide to Uncertainty of Measurement  
<http://www.npl.co.uk/publications/guides/a-beginners-guide-to-uncertainty-of-measurement>

## Quality Management Systems

- ASQ – 7 Quality Tools  
<http://asq.org/learn-about-quality/seven-basic-quality-tools/overview/overview.html>

## Best Practices & Job Aids

- NPL Software for Metrology Best Practice Guide No. 1 – Validation of Software in Measurement Systems  
[http://www.npl.co.uk/publications/validation-of-software-in-measurement-systems-\(software-for-metrology-best-practice-guide-no.-1\).](http://www.npl.co.uk/publications/validation-of-software-in-measurement-systems-(software-for-metrology-best-practice-guide-no.-1).)
- NPL – Software Support for Metrology Best Practice Guide No. 7  
<http://www.npl.co.uk/content/ConPublication/3824>
- NPL – Calipers and Micrometers Measurement Good Practice Guide No. 40  
<http://www.npl.co.uk/publications/callipers-and-micrometers.>



## Basic Measurement Science Resource List for Engineers

- University of Capetown Department of Physics – Using a Caliper and Micrometer  
<http://www.phy.uct.ac.za/courses/c1lab/vernier1.html>
- University of Toronto – Using a Micrometer  
<http://www.upscale.utoronto.ca/PVB/Harrison/Micrometer/Micrometer.html>
- NIST Engineering Metrology Toolbox  
<http://emtoolbox.nist.gov/Main/Main.asp>
- NIST-SEMATECH Engineering Statistics Handbook  
<http://www.itl.nist.gov/div898/handbook/>

### Education and Training Resources

- NPL – Good Practice Online Modules  
<http://www.npl.co.uk/publications/good-practice-online-modules>
- University of Capetown Department of Physics – Introduction to Measurement in the Physics Laboratory: a Probabilistic Approach  
[http://www.phy.uct.ac.za/people/bufler/Introduction%20to%20Measurement%20manual%20\(UCT%20Physics\).pdf](http://www.phy.uct.ac.za/people/bufler/Introduction%20to%20Measurement%20manual%20(UCT%20Physics).pdf)

### Careers and Metrology Body of Knowledge

- Metrology Careers  
<http://www.metrologycareers.com/>
- ASQ Calibration Technician (CCT) – Body of Knowledge  
<http://prdweb.asq.org/certification/control/calibration-technician/bok>
- ASQ Quality Auditor (CQA) – Body of Knowledge  
<http://prdweb.asq.org/certification/control/quality-auditor/bok>
- ASQ Quality Engineer (CQE) – Body of Knowledge  
<http://prdweb.asq.org/certification/control/quality-engineer/bok>
- ASQ Software Quality Engineer – Body of Knowledge  
<http://prdweb.asq.org/certification/control/software-quality-engineer/bok>

### NCSLI Resources (Included with Membership)

- ISO/IEC 17025:2005 General requirements for the competence of testing and calibration laboratories  
<http://www.ncsli.org/i/Store/s/iMIS/Store/iso.aspx?hkey=db347ad0-d2ad-4116-b16c-b00f65ee4665>
- NCSLI Recommended Practice No. 12 – Measurement Uncertainty Analysis
- NCSLI Laboratory management Publication No. 13 – Guide to Personnel Qualifications  
[http://www.ncsli.org/i/p/lmp/c/a/p/Laboratory\\_Manager\\_Publications.aspx?hkey=9e48fc7b-c9f7-4dcf-aa92-2ef00bf75e29](http://www.ncsli.org/i/p/lmp/c/a/p/Laboratory_Manager_Publications.aspx?hkey=9e48fc7b-c9f7-4dcf-aa92-2ef00bf75e29)
- NCSLI Laboratory Management Publication No. 14 – Metrology Human Resources Handbook  
<http://www.ncsli.org/i/Store/lm/iMIS/Store/lm.aspx?hkey=89180c97-03f4-4556-b708-682fb4c49fa2>

### NCSLI Resources (Tech Store)

<http://www.ncsli.org/i/Store/tb/iMIS/Store/metbks.aspx?hkey=633a95e4-c897-4778-b91f-c47a247f0492>

- The Metrology Handbook (Bucher, J., ed.)
- The Uncertainty of Measurements: Physical and Chemical (Kimothi)
- The Quality Calibration Handbook: Developing and Managing (Jay L Bucher)
- An Introduction to Uncertainty in Measurement (Kirkup, Frenkel)
- An Introduction to Error Analysis (Taylor)